



| Pos               | Description      | Materials of construction * |                    |                 |
|-------------------|------------------|-----------------------------|--------------------|-----------------|
|                   |                  | 1                           | 5                  | 7               |
| 400               | Volute-casing    | Grey cast iron              | Stainless steel A4 | Grey cast iron  |
| 401               | Impeller         | Nodular iron                | Stainless steel A4 | Silicone bronze |
| 402 <sup>1)</sup> | Suction cover    | Grey cast iron              | Stainless steel A4 | Grey cast iron  |
| 405               | Handhole-cover   | Grey cast iron              | Stainless steel A4 | Grey cast iron  |
| 406               | O-ring           |                             | Nitrile            |                 |
| 408               | Wear-ring (P.S.) | Grey cast iron              | Stainless steel A4 | Silicone bronze |
| 409               | O-ring           |                             | Nitrile            |                 |
| 411               | Shims            |                             | Carbon steel       |                 |
| 414               | Spacer           |                             | Carbon steel       |                 |
| 415               | Impeller bolt    | Rustless steel              | Stainless steel A4 | Rustless steel  |
| 417/19            | Fastening set    | Rustless steel              | Stainless steel A4 | Rustless steel  |
| 420               | Fastening set    | Rustless steel              | Stainless steel A4 | Rustless steel  |
| 424               | Plug             | Steel                       | Stainless steel A4 | Steel           |
| 463               | Wear ring (M.S)  | Grey cast iron              | Stainless steel A4 | Silicon bronze  |

1) Not existing for E04F

2) Material specification see section "ENGINEERING DATA"