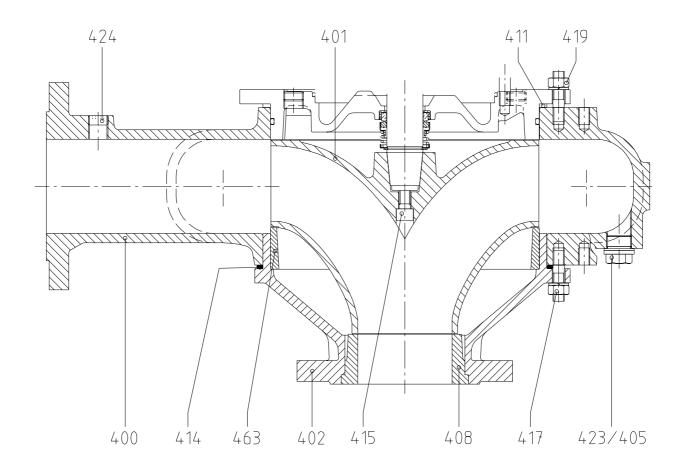


SECTIONAL DRAWINGS F-HYDRAULIC END



Pos	Description	Materials of construction *		
		1	5	7
400	Volute-casing	Grey cast iron	Stainless steel A4	Grey cast iron
401	Impeller	Nodular iron	Stainless steel A4	Silicone bronze
4021)	Suction cover	Grey cast iron	Stainless steel A4	Grey cast iron
405	Handhole-cover	Grey cast iron	Stainless steel A4	Grey cast iron
406	O-ring	Nitrile		
408	Wear-ring (P.S.)	Grey cast iron	Stainless steel A4	Silicone bronze
409	O-ring	Nitrile		
411	Shims	Carbon steel		
414	Spacer	Carbon steel		
415	Impeller bolt	Rustless steel	Stainless steel A4	Rustless steel
417/19	Fastening set	Rustless steel	Stainless steel A4	Rustless steel
420	Fastening set	Rustless steel	Stainless steel A4	Rustless steel
424	Plug	Steel	Stainless steel A4	Steel
463	Wear ring (M.S)	Grey cast iron	Stainless steel A4	Silicon bronze

Not existing for E04F Material specification see section "ENGINEERING DATA"

File: DATA1 POMP IRECT

Drawn by / Bearb. Dat. Vis. : 20.03.02 db/mf No. 87-TU 3594/a Approved by / Gepr. Dat. Vis.: 20.03.02 db